

**Technical Data Sheet**

**Adhesives | Rubber Adhesives (PSA) | M7**

**Type:**

Our M7 adhesive is a transfer tape, permanent system with excellent adhesion to a variety of surfaces

**Applications & Features:**

This PSA is certified to the following automotive specifications: GM3622M Type IV, GM3602M, MS-AY522 Type 1, ESB-M3G76-B2 section 3.6.  
Good adhesion to difficult substrates: Polyolefins (PE, PP, TPO, EPDM), powder coated paints, and E-coated paints.  
Safe for direct and indirect food contacts.  
Temperature range: -30°C to + 60°C for high shear, and  
-30°C to +100°C for low shear applications.

**Typical Adhesion Properties:**

<b><u>Properties</u></b>	<b><u>Results</u></b>	<b><u>Test Methods</u></b>
Loop Tack (lbs/sq.in)	10	PSTC-16
180° Peel Adhesion (lbs/in)	11	PSTC-101
Shear Adhesion (hrs) 8.8psi @ 72°F	34	PSTC-107

**Shelf life:**

Dry adhesive: 2 years, depending on storage conditions.

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ISO 9001:2015 • ISO/IEC 17025:2017

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Head Office: 89 Kenhar Drive,  
Ontario M9L 2R3  
Tel: (416) 749-0600  
info@foamparts.com  
FoamParts.com